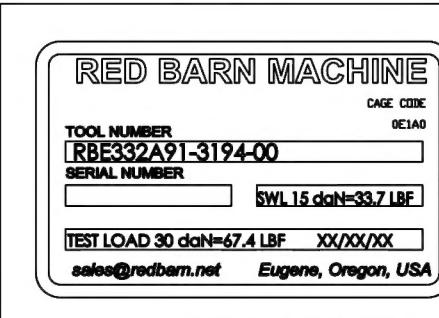
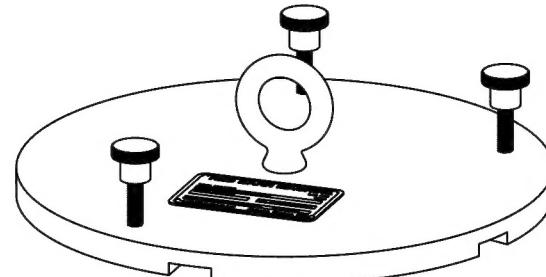
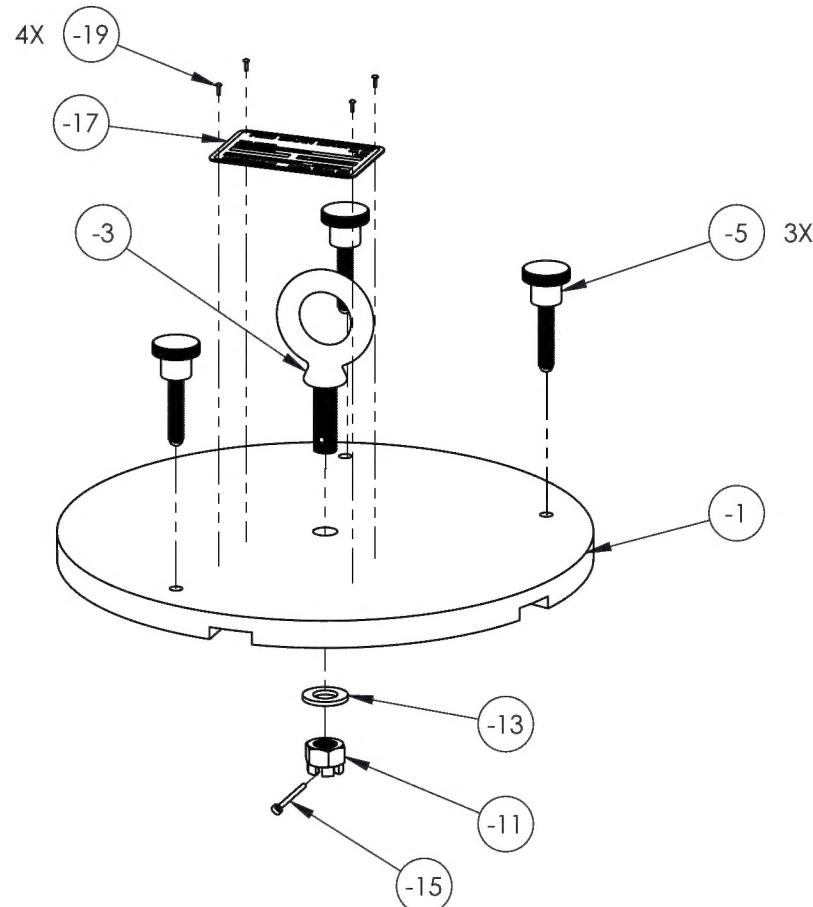


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REV		DESCRIPTION			DATE	INITIAL	APPROVED
A		CH'D T/N WAS RBEA91-3194-00 IS RBE332A91-3194-00, -1 CH'D SIZE WAS $\varnothing 11\text{ - }1/4 \times 3/4$ IS $3/4 \times 12 \times 12$ .			6/6/2014	DJN	RJC



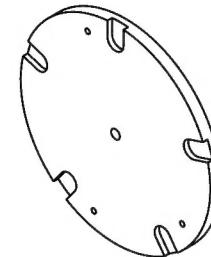
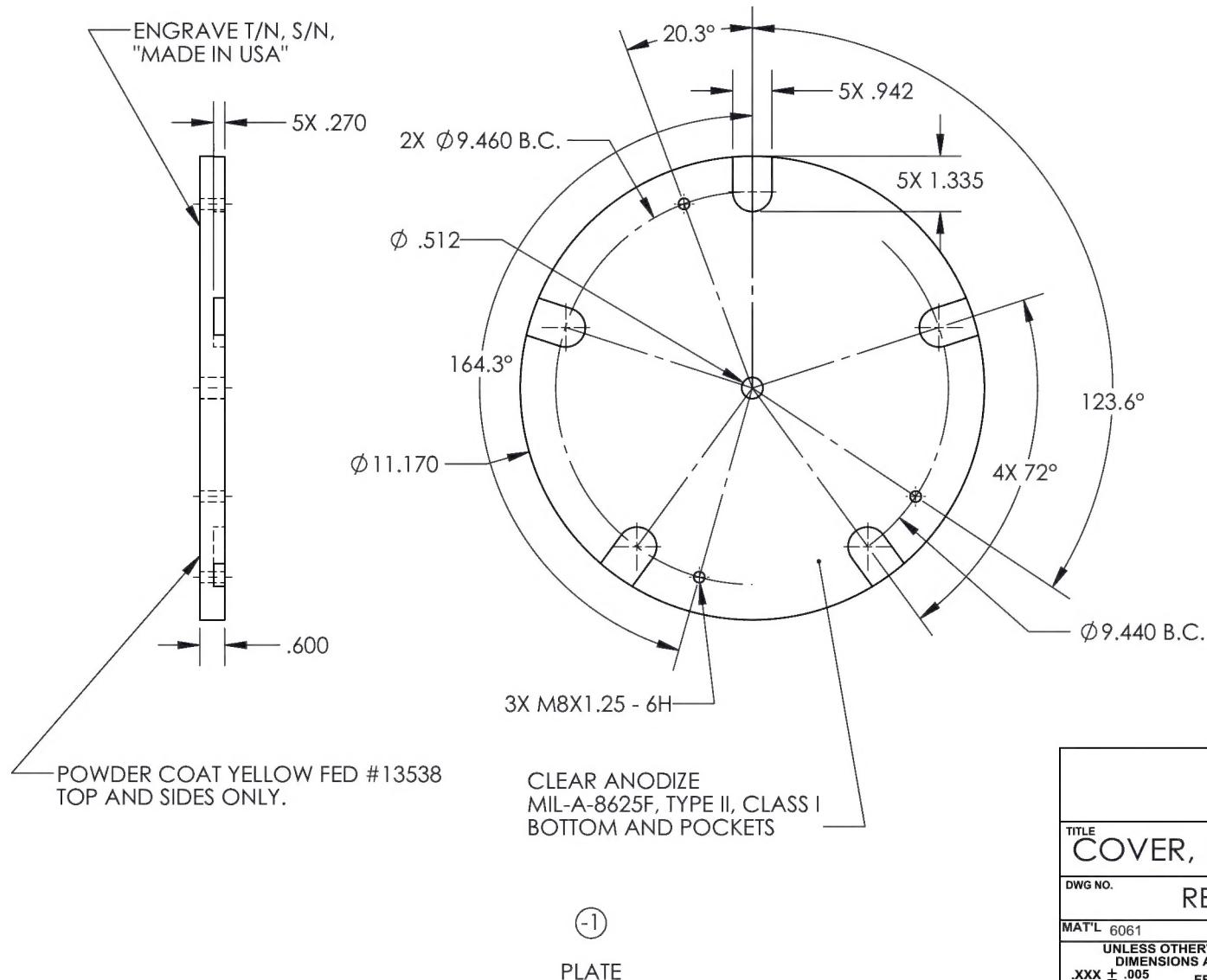
-17 PLACARD DETAIL

NOTES:  
 1. REF. EUROCOPTER T/N: 332A91319400.  
 2. WEIGHT TEST TO 67.4 LBF.  
 NSN: 1560-14-543-5417

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DART AEROSPACE		
			-1	1	DISK	6061	3/4 X 12 X 12	2	<b>COVER, HOISTING UPERS STOP</b>		
			-3	1	EYEBOLT	STEEL	M12 X 1.75 MCMASTER-CARR #3040T33 (MODIFIED)	3			
X			-5	3	KNOB ASSEMBLY			4	TITLE	DWG NO.	REV
1			-7		STUD	STEEL	M8 X 1.25 MCMASTER-CARR #91390A153 (MODIFIED)	5			
1	B/O	-9			KNOB	STEEL	M8 X 1.25 MCMASTER-CARR #60765K342	4	DRAWN BY: GILBERT	APPROVED	D Weil
	B/O	-11	1		SLOTTED NUT	STEEL	M12 MCMASTER-CARR #93760A317	1			
	B/O	-13	1		WASHER	STEEL	M12 MCMASTER-CARR #91166A290	1	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT	FINISH
	B/O	-15	1		COTTER PIN	STEEL	$\varnothing 3/32$ MCMASTER-CARR #98338A150	1			
	B/O	-17	1		RED BARN PLACARD	ALUMINUM	RB41009	1	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	EUROCOPTER AS332
	B/O	-19	4		DRIVE SCREW	STEEL	TYPE U #2 1/4	1			
ASSY -5									SCALE 1:4	DATE 6/29/2011	SHEET 1 OF 5

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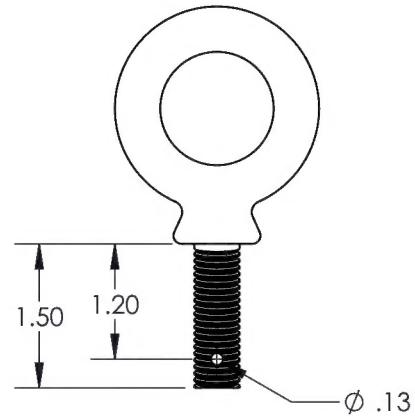
REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		-1 MATERIAL SIZE CH'D WAS $\varnothing 11\frac{1}{4} \times 3\frac{3}{4}$ IS $3\frac{3}{4} \times 12 \times 12$ .		6/9/2014	DJN	RJC



<b>DART</b> AEROSPACE	
TITLE COVER, HOISTING UPTERS STOPS	
DWG NO.	RBE332A91-3194-00-1
MAT'L	6061
DRAWN BY:	GILBERT
APPROVED	D Weil
HEAT TREAT	
FINISH	SEE PART
ANGLES $\pm .5^\circ$	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS332
SCALE	1:4
DATE	6/29/2011
SHEET 2 OF 5	

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REV		REVISIONS		
		DESCRIPTION	DATE	INITIAL APPROVED



(-3)

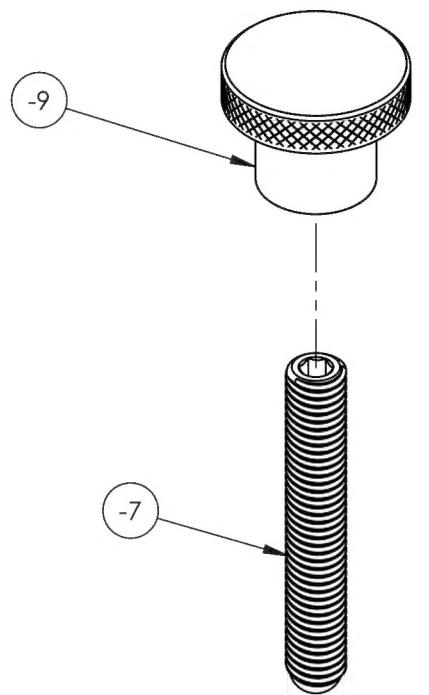
EYEBOLT



	
<b>TITLE</b> <b>COVER, HOISTING UPTERS STOPS</b>	
DWG NO.	RBE332A91-3194-00-3
MAT'L STEEL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
	EUROCOPTER AS332
SCALE 1:2	DATE 6/29/2011
	SHEET 3 OF 5

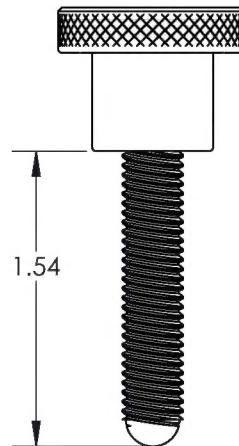
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REV		REVISIONS		
		DESCRIPTION	DATE	INITIAL APPROVED



(-5)

KNOB ASSEMBLY



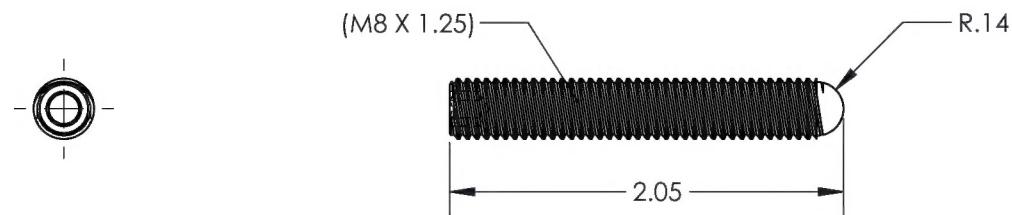
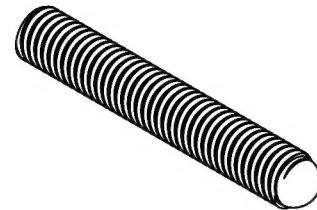
1.54

NOTE:  
ASSEMBLY USING PERMANENT THREAD LOCKER.

DART AEROSPACE	
TITLE: COVER, HOISTING UPERS STOP	
DWG NO. RBE332A91-3194-00-5	
REV A	
MAT'L	DRAWN BY: GILBERT
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
EUROCOPTER AS332	
SCALE 1:2	DATE 6/29/2011
SHEET 4 OF 5	

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REV		DESCRIPTION			DATE	INITIAL	APPROVED
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(7)

STUD

		TITLE	
		COVER, HOISTING UPERS STOP	REV A
DWG NO.	RBE332A91-3194-00-7	DRAWN BY:	GILBERT <i>D Weil</i>
MAT'L	STEEL	APPROVED	<i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT	
.XXX ± .005		FINISH	
.XX ± .01		ANGLES ± 5°	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		EUROCOPTER AS332	
SCALE	1:1	DATE	8/30/2011
			SHEET 5 OF 5